



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6420G01531-8G

Job Sheet 177058



Part No: RBW6420G01531-8G

Job Qty: 1 ea 5

Part Name: Tail Rotor Scissors Short Coupling Removal Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/4/18

Job Tracking No:

Due Date: 6/25/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6420G01531-8G Rev A IPP Rev A 18.03.07 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	6/25/18	6/25/18	0.00	0.00	Start Up Small Fab-2		MLC
110	Small Fab	1 pcs	6/25/18	6/25/18	0.00	0.20	Small Fab-3		MLC
120	QC	1 pcs	6/25/18	6/25/18	0.00	0.00	QC5		38
130	Packaging	1 pcs	6/25/18	6/25/18	0.00	0.00	Packaging3-1		MLC
140	QC21-SA	1 Ea	6/25/18	6/25/18	0.00	0.00	QC21		MLC

Part Op 110 - 1-Assemble as per DWG. Sheet 1. Install item 3 hand tight.
Descriptions:

DAS
21
3-80

JUL 23 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN315-5R	Nut 5/16-24	151 Ea (1 ea)	90-Start up Operation	5036473
NTA-613	Bearing 13/16" Od X 3/8" Id (Applied)	51 Ea (1 ea)	90-Start up Operation	5082412
RBW6420G01531-8G-1	Reaction	51 Ea (1 ea)	90-Start up Operation	5080998
RBW6420G01531-8G-2	Guide	51 Ea (1 ea)	90-Start up Operation	5080563
TRA-613	Washer 13/16" Od X 3/8" Id (Applied)	102 Ea (2 ea)	90-Start up Operation	5082413

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN315-5R	1	74	0
	NTA-613	1	20	0
	RBW6420G01531-8G-1	1	6	0
	RBW6420G01531-8G-2	1	6	0
	TRA-613	2	20	0

Part Specifications

Specifications could not be found.

Plex 6/20/18 1:01 PM dart.logan.david



Container No: S092887

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81 82 83 84 85 86 87 88 89 90 91 92 93 94 95 96 97 98 99 100

Part: RBW6420G01531-8G

Job No: 177058

Serial No/Batch: S092887

Revision: A

Inspector:

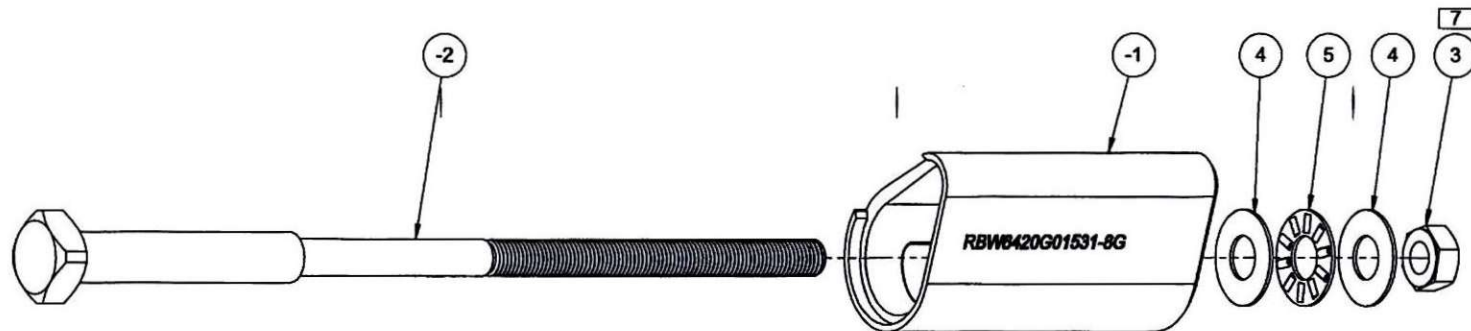
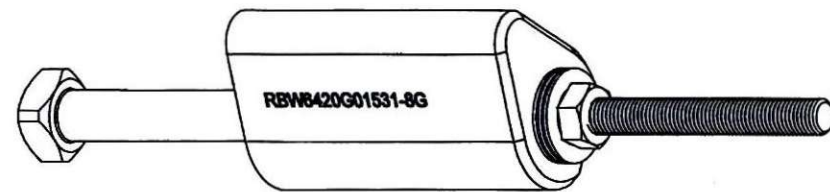
Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 832-6200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/17/18

ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6420G01531-8G-1	REACTION
-2	1	RBW6420G01531-8G-2	GUIDE
3	1	AN315-5R	HEX NUT 5/16" x 24
4	2	TRA-613	THRUST WASHER
5	1	NTA-613	NEEDLE ROLLER THRUST BEARING



RBW6420G01531-8G T/R SCISSORS SHORT COUPLING REMOVAL TOOL

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: X.X = 0.1"
X.XX = 0.01"
X.XXX = 0.005"
X.XXXX = 0.0005"
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) ASSEMBLE AS SHOWN, INSTALL ITEM 3 HAND TIGHT

A	NEW ISSUE (OEM REDRAWN)	18-531	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM 02/18/2018	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM 02/18/2018	TOOL PART #	REV. A
MFG. APPR.	DD 02/18/2018	RBW6420G01531-8G	SHEET 1 OF 3
APPROVED	ML 02/25/2018	TITLE	SCALE
DATE	2/26/2018	T/R SCISSORS SHORT COUPLING REMOVAL TOOL	NTS
COPYRIGHT © 2018 BY DART AEROSPACE LTD			
THIS DOCUMENT IS PRELIMINARY AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			